

**Work Order ID 76476**

Tuesday, November 15, 2011 12:17:20 PM

**\*76476\***Ship Friday  
Nov. 18th  
Page 1

Item ID: D412-698-035

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Door Handle

Start Date: 11/15/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/15/2011 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

*MF*

Date:

*11-11-15*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP D412-698-032

CHG001

*S w/ulcs**off for MLT 11-11-15*

110

0.00

**\*110\***

Pick Kit

Packaging

Memo

0.00

Packaging

*11/11/15*

120

0.00

**\*120\***

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*S w/ulcs**@*



**Work Order ID 76476****\*76476\***

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Tuesday, November 15, 2011 12:17:20 PM

Item ID: D412-698-035

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Door Handle

Start Date: 11/15/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/15/2011 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-  
035 Location: 10 PPP Rev: A11/11/18 

140

QC21- Final Inspection - Work Order Release

0.00


**\*140\***

QC

Memo

0.00

Quality Control

11/11/18 11-11-18  
①



# Picklist Print

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Work Order ID: 76476

Parent Item: D412-698-035

Parent Item Name: Door Handle

Start Date: 11/15/2011

Required Date: 11/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08.07.03 EC verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S AN525-832R8 screw		Purchased	No			120	Each	41.0000	12	12			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST325	41						
						108583	41						
S AN960JD10L Washer	NAS1149D0332J	Purchased	No			120	Each	0.0000	12	12			
S D3779-041 Handle Assembly (Exterior)		Manufactured	No			120	Each	0.0000	2	2			
S D3779-043 Handle Assembly (Interior)		Manufactured	No			120	Each	3.0000	2	2			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST081	3						
						58845	3						
S D3779-3 Plate		Manufactured	No			120	Each	3.0000	2	2			
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST081	3						
						40691	1						
						59195	2						



# Picklist Print

Tuesday, November 15, 2011 12:17:20 PM

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Work Order ID: 76476

Parent Item: D412-698-035

Parent Item Name: Door Handle

Start Date: 11/15/2011

Required Date: 11/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Nut

Purchased

No

120

Each

8,829.0000

12

12

## Location

## Loc Qty

## Loc Code

ST300

297

117441

16

117885

35

118451

5

118927

241

ST516

6000

119017

6000

ST518

2532

119075

2532

MS24694-S58

Screw

Purchased

No

120

Each

93.0000

12

12

## Location

## Loc Qty

## Loc Code

ST289A

93

116540

93





**8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
X						D412-698-019	BEARING OVERHAUL KIT
	X					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			X			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
1						D3137-5	WASHER
2						D3183-045	BEARING ASSEMBLY
	3					D3238-1	SHIM
	1					D3238-3	SHIM
	2					D3238-5	SHIM
	6					D3238-11	SHIM
	2					D3238-13	SHIM
	4					D3238-15	SHIM
		1				D3121-143	BRACKET ASSEMBLY
			1			D3121-144	BRACKET ASSEMBLY
		1	1			D3137-043	BRACKET ASSEMBLY
		1				D3183-043	BRACKET ASSEMBLY
			1			D3183-044	BRACKET ASSEMBLY
		1	1	1		D3202-3	COVER
		3	3			D3674-041	BRACKET ASSEMBLY
		9	9	9		D3675-1	BRACKET
					2	D3779-041	HANDLE ASSEMBLY
					2	D3779-3	PLATE
					2	D3779-043	HANDLE ASSEMBLY
					12	AN525-832R8	SCREW
					12	AN960JD10L	WASHER
					12	MS21042L3	NUT
					12	MS24694-S58	SCREW
1						MS24694-S101	SCREW

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Revision: E

Date: 08.05.01

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